# S SCHMERSAL Tech Briefs:

# RIA R15.06 compliant door switch and controls



# **Ordering Details**

### **Modular Control Station**

BDF200-①-②-③-④-⑤

① Top (first) position operator

NH E-Stop Collared E-Stop NHK DT\* Pushbutton PT\* Mushroom button LT\*\* Illuminated button LM\*\* LED signal light

② Contact Configuration

1 NO / 1 NC 2 NO 20

Second position operator

DT\* Pushbutton PT\* Mushroom button LT\*\* Illuminated button

LM\*\* LED signal light WS<sup>‡</sup> Selector (momentary)  $WT^{\ddagger}$ Selector (maintained)

WTS<sup>‡‡</sup> Selector (mixed) SW<sup>†</sup> Key selector switch

Third position operator

DT\* Pushbutton PT\*

Mushroom button LT\*\* Illuminated button LM\*\* LED signal light SW\* Key selector switch

Selector switch W\*\*

S Bottom position operator

Pushbutton DT\* Mushroom button LT\*\* Illuminated button LM\*\* LED signal light

Color (solid)

Yellow RD Red Green BK Black White Color (translucent)

Yellow RD

Red Green White

Directions/Knob type

2 position 2 position, long knob 3 position

3 position, long knob

Directions/Knob type 3 position

31 Directions

2 position, momentary 2 position, maintained

3 position, long knob

#### Overview

The ANSI/RIA R15.06 standard provides safety requirements for industrial robots and robot systems. There are several changes to the revised 2012 standard which will bring the North American requirements to those seen in ISO 10218 to have a more global and harmonized approach on safety; however the overall goal and purpose has remained the same.

Some safeguarding requirements include:

Section 5.4.2 - the safety-related parts of the control systems are to be designed to fulfill the requirements of PLd as per ISO 13849-1

Section 5.5.1 - every robot shall have an E-STOP

Section 5.3.2 - actuating controls which are appropriately designed push-buttons or key selector switch which prevent unintended operation and are labeled to clearly identify their functions (Section 5.3.4)

Section 5.10.4.4 - guard locking devices only allow safe outputs when guard is closed and locked, and must provide a means of escape from within hazard area, regardless of the state of the interlock (Section 5.10.4.5)

The AZM201 electronic solenoid interlock switch and BDF200 control station can be used together to fulfill the necessary ANSI/RIA R15.06 requirements.

AZM201 - an electronic solenoid interlock with 506 pounds of holding force designed for cells where access to hazardous work areas must be controlled until a safe condition exist. Its door handle actuator is available with an optional inside emergency release handle which mechanically overrides the solenoid lock from inside the hazardous area, allowing operators to leave quickly and safely - even during a power microprocessors Dual continuous internal function tests and monitors the door detection sensor and actuator to assure that the guard is closed and locked,



meeting both the R15.06 requirements and PLe to ISO13849-1 and SIL 3 to IEC61508, even when wired in series. An integrated RFID sensor allows for individual coding of the actuator. Serial diagnostics is also available to connect to various commercial field bus systems.



BDF200 - designed to offer various machine or process controls conveniently located at the guard door in a housing that matches the AZM201. Each control station can include operators in up to 4 positions which can be configured (and field labeled) to user-defined application needs including an integrated Emergency Stop palm button.

# **Applications**

- Robot cells
- Food processing machinery
- Pharmaceutical machinery
- Medical applications
- Material handling systems
- Packaging machinery
- Chemical processing equipment
- Folding or brake presses
- Filter presses
- Punching machines
- Printing machines
- Injection molding
- Palletizers & packaging equipment

## **Available Literature**



**GK-1 Safety Products Catalog** AZM200 page 1-54, BDF200 page 2-16

## **Ordering Details**

#### Solenoid switch/sensor

#### AZM2010-2-3-T-4-5

① Monitoring

Ζ Guard locking monitored В Actuator monitored

2 Actuator Coding

Standard version (no coding) blank Individual coding (single) Individual coding (multiple) 12

3 Connection

SK Screw terminals CC Cage clamps ST2 M12, 8 pole connector

Outputs

1P2PW Closed & locked output SD2P Serial Diagnostic

S Locking

Blank Power to unlock Α Power to lock

#### Door handle actuator

## AZ/AZM201-B30-0TA23-4

① Direction

Left hinged door R Right hinged door

② Handle Types (outside)

G1 Handle G2 Rotating knob

3 Emergency Exit (inside)

Without blank

Red Door handle P20 Red metal handle P25 Inset rotary knob

P30 3 point locking bar P31 3 point with exit handle

Integrated Lockout Device

Without Blank

SZ With lockout (3 lock)

#### **Accessories**

SZ200 Lockout device SZ200-1 Lockout device MP-AZ/AZM200 Mounting plate MP-AZ/AZM200-B30 Mounting plate MP-AZ/AZM200-P1 Mounting plate

## **Compatible Safety Controllers**

SRB-E-201LC SRB-E-322ST SRB-E-201ST SRB-E-402ST SRB-E-301ST SRB-E-301MC SRB-E-212ST

Bold part numbers are regularly stocked

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